A Bio-Inspired Active Radio-Frequency Silicon Cochlea
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Abstract—Fast wideband spectrum analysis is expensive in power and hardware resources. We show that the spectrum-analysis architecture used by the biological cochlea is extremely efficient: analysis time, power and hardware usage all scale linearly with $N$, the number of output frequency bins, versus $N \log(N)$ for the Fast Fourier Transform. We also demonstrate two on-chip radio frequency (RF) spectrum analyzers inspired by the cochlea. They use exponentially-tapered transmission lines or filter cascades to model cochlear operation: Inductors map to fluid mass, capacitors to membrane stiffness and active elements (transistors) to active outer hair cell feedback mechanisms. Our RF cochlea chips, implemented in a 0.13 mm CMOS process, are 3 mm×1.5 mm in size, have 50 exponentially-spaced output channels, have 70 dB of dynamic range, consume <300 mW of power and analyze the radio spectrum from 600 MHz to 8 GHz. Our work, which delivers insight into the efficiency of analog computation in the ear, may be useful in the front ends of ultra-wideband radio systems for fast, power-efficient spectral decomposition and analysis. Our novel rational cochlear transfer functions with zeros also enable improved audio silicon cochlea designs with sharper rolloff slopes and lower group delay than prior all-pole versions.

Index Terms—Bio-inspired, cochlear models, radio frequency (RF), silicon cochlea, spectrum analysis.

I. INTRODUCTION

The mammalian cochlea, or inner ear, is an amazing sensory instrument that transforms sound frequencies into spatially and temporally-varying excitation patterns of the auditory nerve. It performs this task over a wide range of input frequencies and amplitudes using very little power. In humans, the approximate values of these performance metrics are three decades, 120 dB, and 14 µW, respectively [1]. The cochlea is a hydro-mechanical system; incoming sounds set up traveling waves on the basilar membrane (BM) and in the fluids that surround it [2], [3]. The properties of the BM scale approximately exponentially with position: The membrane gradually becomes wider and less stiff, and resonates at lower frequencies. Thus, high frequency sounds excite responses towards the beginning, or basal part, of the cochlea, while low frequency sounds excite responses towards the end, or apical part. In other words, the cochlea uses a frequency-to-space transformation to perform audio spectral analysis.

Active feedback, mediated by outer hair cells (OHCs) located on the BM, amplifies the amplitude of the cochlear traveling wave and improves frequency selectivity. OHCs have been the subject of much research [4]–[12]. The cochlea performs highly resource-efficient distributed computation by exploiting the properties of a physical medium. Distributed analog computation has been used to build several efficient engineering systems, both at radio frequencies (RF) [13]–[16] and at lower frequencies [17].

Electronic circuit models of cochlear mechanics, also known as silicon cochleas, have thus far only been integrated on-chip at audio [1], [18]–[21], though simulations of a frequency-shifted cochlear model operating between 300 kHz and 1 MHz were presented in [22]. The idea of an “RF cochlea” was first proposed in [23]. A few building-block circuits for this RF cochlea were described in [24]. Some completely passive electronic cochleas that operate at RF using discrete components or multi-chip modules have also recently been reported [25]–[27].

In this paper we demonstrate the first integrated-circuit implementation of the cochlear spectrum analysis algorithm using active electronic circuits operating at typical radio frequencies. We use a mechanical-to-electrical mapping to transform pressure $P$ into voltage $V$, and volume velocity $U$ into current $I$, respectively. Membrane stiffness is replaced by capacitance, fluid mass by inductance and active feedback mechanisms by circuits that create negative resistances. In this way, we mimic the mechanics of the biological cochlea, but at frequencies that are six orders of magnitude higher. A key advantage of operating at RF (as opposed to audio) is the availability of passive inductors, which have significantly lower noise and higher dynamic range than active inductors operating with the same power consumption [24].

This paper is organized as follows. Section II describes the spectrum analysis algorithm used by the biological cochlea, and analyzes reasons for its efficiency. Section III discusses novel bidirectional and unidirectional cochlear models that efficiently represent properties of the biological traveling wave architecture. Our unidirectional model is also useful for audio silicon cochlea designs. Section IV discusses circuit design of the RF cochlea. Section V discusses experimental results, while Section VI concludes the paper.

II. COCHLEAR SPECTRUM ANALYSIS

Fig. 1 graphically illustrates three common types of spectrum analyzers, including the cochlea. To first order, the cochlea can be modeled as a transmission line, shown in Fig. 2 where shunt admittances $Y$ model sections of the BM, while the series impedances $Z$ are inductors modeling fluid coupling. The values of $Y$ and $Z$ per unit length increase exponentially with position...
Fig. 1. Comparison of the spectral analysis algorithms of (a) the FFT, (b) a parallel bank of independent filters and (c) the cochlea. Blocks represent two-input multiply-and-add units in the FFT, elementary filters in the filter bank and cochlear stages in the cochlea. The ‘triangular’ sliding windows in the cochlea illustrate that cochlear transfer functions are created by contributions from approximately $N_{\text{inst}}$ filters basal to that output. Therefore, only one new stage needs to be added to create each new output.

Fig. 2. A generic spatially-varying one-dimensional transmission line, with series impedances represented by $Z$ and shunt admittances by $Y$.

$x$ [23], [28], i.e., $\propto \exp(x/l)$, where $l$ is a constant that characterizes the length scale on which cochlear properties vary from the basal ($x = 0$) to the apical end [28]. The transfer function $TF(x, \omega)$ of the cochlea is defined as the normalized current that flows through $Y(x)$ in response to a input tone with frequency $\omega$ [28]. It models the velocity of the BM. At a given position, the magnitude of the TF slowly increases with frequency, reaches its maximum near a frequency $\omega_c$, known as the center frequency, and then rapidly decreases. In order to model the continuous cochlear transmission line with a finite number of components we spatially discretize it by lumping sections of line $\Delta x$ long into individual stages. We assume $\Delta x$ is constant; as a result the stages have exponentially-spaced center frequencies. The number of stages per e-fold in center frequency is given by

$$N_{\text{inst}} = \frac{l}{\Delta x}.$$ (1)

The exponentially-tapered structure of the cochlea ensures that the TF at any position is produced by a “sliding window” of the approximately $N_{\text{inst}}$ stages basal of that position, as shown in Fig. 1. The magnitude of each TF peaks around its center frequency $\omega_c$, and thus selects a frequency “bin” centered about $\omega_c$. Any cochlear TF is well approximated as a cascade of identical stages, which gives cochlear TFs a very sharp rolloff slope [1]. The frequency resolution of the cochlea is ultimately set by the sharpness of these high-frequency roll-off slopes, which for a given signal-to-noise ratio, sets the minimum frequency ratio that can be discriminated by adjacent cochlear stages.

The analysis time $\tau_i$ of a spectrum analyzer is defined as the time taken to resolve the $i$-th frequency bin. In the cochlea, the analysis time is equal to the sum of the settling times of stages basal of $i$, which is approximately equal to $N_{\text{inst}}/\omega_c(i)$. Therefore, the analysis time for the whole spectrum is on the order of $N_{\text{inst}}$ cycles of the lowest analyzed frequency. In addition, the total number of stages is given by $N = N_{\text{inst}} (\ln(\beta) + 1)$, where $\beta$ is the ratio of maximum and minimum analyzed frequencies, and the ‘1’ accounts for the fact that the very first cochlear output needs an extra $N_{\text{inst}}$ stages basal to it. Thus, for a
given value of $\beta$, we get $N \propto N_{\text{init}}$, which implies that $\tau_0 \propto N$. In order to make the shape of TF independent of $i$ we implement cochlear stages as frequency-scaled versions of a common prototype [18]. As a result, the hardware and power requirements of the cochlea also scale as the total number of filters, i.e., $N$.

A parallel bank of constant-$Q$, independent filters can also be used to decompose a signal into exponentially-spaced frequency bins. In order to get frequency resolution similar to the cochlea each independent filter must have order $2N_{\text{init}}$. Such filters can be formed by cascading $N_{\text{init}}$ second-order filter stages, as shown in Fig. 1. There are $N$ such filters, which, unlike in the cochlea, are not shared between outputs. Thus, the hardware cost, as measured by the total number of second-order filter stages, scales like $N \times N_{\text{init}} \propto N^2$ if $\beta$ is fixed. However, the time taken for spectrum analysis in the filter bank is given by the sum of the settling times of the $N_{\text{init}}$ sections in each filter, which scales like $N$.

The output bins of both the cochlea and parallel filter banks are available and updated in parallel, which allows them to continuously monitor the whole spectrum. This behavior is in contrast to most commercial RF spectrum analyzers, which are of the swept-sine or super-heterodyne type. In this type of analyzer a single frequency bin is sampled and updated at a given time, causing aliasing of non-stationary spectra. The sampling rate scales as $1/N^2$, i.e., the time to analyze the whole spectrum scales as $N^2$ [29]. However, the hardware requirements for this type of analyzer are independent of $N$, i.e., $O(1)$.

The Fast Fourier Transform (FFT) uses constant-bandwidth frequency bins, unlike the cochlea and constant-$Q$ parallel filter banks. It takes $O(N \ln(N))$ time (measured by the number of multiply-and-add operations) and uses $O(N \ln(N))$ hardware (measured by the number of multipliers and adders) to perform spectrum analysis.

Thus, it appears that the cochlear spectral analysis algorithm delivers the most efficient trade-off between analysis time and hardware cost. It exploits the scale-invariant nature of an exponential to achieve $O(N)$ scaling in both quantities.

III. SYSTEM DESIGN

A. Bidirectional Cochlear Model

The equations for voltage $V$ (corresponding to fluid pressure $P$) and current $I$ (corresponding to volume velocity $U$) on the spatially-varying transmission line shown in Fig. 2 in sinusoidal steady-state are given by

$$\frac{dV}{dx} = -Z(\omega, x)I$$
$$\frac{dI}{dx} = -Y(\omega, x)V$$

(2)

where $Z(\omega, x)$ and $Y(\omega, x)$ are the impedance and admittance per unit length of the line. We now define $s_n = \omega \omega_c(x)$ as a dimensionless frequency variable that is normalized by the center frequency $\omega_c(x) = \omega_c(0) \exp(-x/l_0)$. At the position of interest. Because of the exponential scaling in the cochlea, we have $Z(\omega \exp(-x/l_0), x) = Z(\omega, 0)$ and $Y(\omega \exp(-x/l_0), x) = Y(\omega, 0)$, i.e., the impedances and admittances at any two positions in the cochlea are identical if we exponentially scale the frequencies at which they are compared.

Since $d s_n / dx = s_n / l_0$, we can eliminate the separate dependencies on $\omega$ and $x$ by rewriting (2) as

$$\frac{dV}{ds_n} = \frac{dV}{dx} \times \frac{dx}{ds_n} = -\left(\frac{IZ(s_n)}{s_n}\right)I$$
$$\frac{dI}{ds_n} = \frac{dI}{dx} \times \frac{dx}{ds_n} = -\left(\frac{IV(s_n)}{s_n}\right)V$$

(3)

Hereafter, we use the convention that $Z$ and $Y$ refer to impedance and admittance per unit length in the continuous transmission line, $Z_d$ and $Y_d$ refer to impedances and admittances in the spatially-discretized, or lumped transmission line, and $Z_n$ and $Y_n$ are normalized, dimensionless forms of $Z_d$ and $Y_d$. Each stage contains a series impedance $Z_d$ and a shunt admittance $Y_d$, given by

$$Z_d = (\Delta x)Z(s_n)$$
$$Y_d = (\Delta x)Y(s_n)$$

(4)

The series impedance $Z_d$ consists of an inductance that models fluid mass and increases exponentially with position, resulting in

$$Z_d(s_n) = j \omega L_0 \exp(x/l_0)$$
$$= \frac{\omega}{\omega_c(x)}(\omega_c(0) \exp(-x/l_0) \times L_0 \exp(x/l_0))$$
$$= s_n \omega_c(0) L_0$$

(5)

where $L_0 = (\Delta x) L_0(0)$, and $L_0(0)$ is the inductance per unit length at $x = 0$. The normalized, dimensionless forms of $Z_d$ and $Y_d$ are given by

$$Z_n = \frac{Z_d}{Z_0}$$
$$Y_n = \frac{Y_d}{Z_0}$$

(6)

The normalizing impedance $Z_0$ is a constant that, in a real implementation, scales all dimensionless impedances and provides a degree of freedom in the design. In the RF cochlea, $Z_0$ is chosen to make on-chip implementation practical, as we discuss later. From (5) and (6), $Z_n$ is given by

$$Z_n(s_n) = s_n \left(\frac{\omega_c(0) L_0}{Z_0}\right) = s_n Q_{\text{line}}$$

(7)

where $Q_{\text{line}} \equiv \omega_c(0) L_0 / Z_0$ is a dimensionless constant. The normalized shunt admittance $Y_n$ models the complex behavior of the organ of Corti. In an important paper [28], Zweig used experimental measurements to propose the following form for $Y_n$:

$$Y_n(s_n) = \frac{s_n}{s_n^2 + \delta s_n + 1 + \rho \exp(-\psi s_n)}$$

(8)

where $\delta, \rho$ and $\psi$ are constants. Zweig’s admittance function can be interpreted as a feedback loop containing an RLC resonator and a pure delay. Its frequency response is shown in Fig. 3 for the following parameter values (obtained from [28]): $\delta = -0.122$, $\rho = 0.142$, $\psi = 2\pi \times 1.74$. Unfortunately, the function cannot be synthesized with a finite number of lumped circuit elements because it is not rational. We therefore used
a rational function to approximate (8), [30]. The function we chose is given by

$$Y_n(s_n) = \frac{s_n^2 + \frac{\mu}{Q}s_n + \mu^2}{\mu^2(s_n^2 + 2ds_n + 1)^2}$$  \hspace{1cm} (9)$$

where $\mu$, $Q$ and $d$ are constants. This admittance is the simplest rational function that contains all essential features of (8). These features are: two pairs of high-Q complex poles, a pair of zeros, capacitive behavior at low frequencies, and inductive behavior at high frequencies. Allowable values of $\mu$, $Q$ and $d$ at all amplitudes are constrained by the requirement that zero-crossings in the transient response remain approximately invariant with input amplitude, like in the biological cochlea [10]. We used the following parameter values in our bidirectional cochlea design: $d = 0.1, \mu = 0.76$ and $Q = 3.8$. The resultant form of $Y_n$, which is shown in Fig. 4(a) and (b), is quite similar to Zweig’s function, which is shown in Fig. 3.

At frequencies much smaller than the maximum operating frequency $\omega_c(0)$ the input impedance of the cochlea is given by the following standard expression for a continuous transmission line with series impedances $Z_d$ and shunt admittances $Y_d$:

$$Z_{in} \approx \sqrt{Z_d/Y_d} = Z_0\sqrt{Z_n/Y_n}.$$ \hspace{1cm} (10)

When $s_n \ll 1$, we see from (9) that $Y_n \approx s_n$. Therefore, at frequencies that are much smaller than the local center frequency $Y_n$ looks like a capacitor. Substituting for $Y_n$ and $Z_n$ in (10), we find that the input impedance at frequencies much smaller than $\omega_c(0)$ is given by

$$Z_{in} = \sqrt{\omega_c(0)L_0/Z_0} = Z_0\sqrt{Q_{line}}.$$ \hspace{1cm} (11)

We usually fix $Z_{in} = 50$ $\Omega$ for compatibility with standard RF test equipment. The sizes of capacitors in the design scale like

$$C_0 = \frac{1}{\omega_c(0)Z_0}.$$ \hspace{1cm} (12)

Equivalently, we have $Z_{in} = \sqrt{L_0/C_0}$. The exponential decrease of center frequency with position is accomplished by increasing inductor and capacitor values in $Z_d$ and $Y_d$ exponentially with stage number $i$, i.e., making $L_i$ and $C_i$ (and all other inductors and capacitors used to implement $Y_d$) scale as $\exp(i/N_{int})$, while resistances remain fixed [31], [32].

The system of first-order ODEs shown in (3) can be combined into a single second-order ODE, given by

$$\frac{d^2V}{ds_n^2} = k_n^2(s_n)V$$ \hspace{1cm} (13)$$

where $k_n = l\sqrt{Z/Y}/s_n = N_{int}\sqrt{Z_n/Y_n}/s_n$ is a dimensionless variable. If $k_n$ was constant with $s_n$, as in a uniform transmission line, the solution to (13) would simply be the complex exponential $\exp(k_n s_n)$. Now assume that $k_n$ is not constant, but, as in the cochlea, varies slowly with $s_n$, i.e., such that $|dk_n/ds_n| \ll k_n$. In this case, we can use the well known

Fig. 3. Normalized BM admittance $Y_n$ proposed by Zweig [28].

Fig. 4. (a) Normalized BM admittance $Y_n$ used in the cochlea. (b) Pole-zero plot for $Y_n$. 

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Wentzel-Kramers-Brillouin (WKB) approximation to solve (13), [28]. The result is

\[ V(s_n) = \frac{\alpha}{\sqrt{k_n(s_n)}} \exp \left( \pm \int_0^{s_n} k_n(s') ds' \right) \]  

(14)

where \( \alpha \) is a constant. The transfer function (TF) of the cochlea, which is defined as the current flowing through the shunt admittance \( Y \), normalized by the input current \( I(0) \) [28], can be written as

\[ \text{TF}(s_n) = \frac{\Delta x}{I(0)} \frac{dI}{ds_n} = \frac{\Delta x}{I(0)} \frac{dI}{I(0)} \frac{ds_n}{dx} = \frac{\Delta x}{I(0)} \frac{s_n}{N_{\text{inst}}} \frac{dI}{ds_n}. \]  

(15)

Substituting \( dI/ds_n \) from (3) in (15), and remembering that \( N_{\text{inst}} = I/(\Delta x) \), we find that

\[ \text{TF}(s_n) = \frac{s_n}{Z_0 Q_{\text{line}}} \left( \frac{k_n}{N_{\text{inst}}} \right)^2 \frac{V(s_n)}{I(0)}. \]  

(16)

We can substitute \( V(s_n) \) from (14) into the expression for the cochlear TF defined in (16), to find that the cochlear TF is proportional to

\[ \text{TF}(s_n) \propto s_n \frac{1}{2} \left[ c_2 \exp \left( \int_0^{s_n} k_n(s') ds' \right) + c_2 \exp \left( -\int_0^{s_n} k_n(s') ds' \right) \right] \]  

(17)

where \( c_1 \) and \( c_2 \) are constants determined by \( I(0), N_{\text{inst}}, Z_0 \) and boundary conditions. The two terms correspond to wave propagation in the +:x (forward) and −:x (reflected) directions. The reflected wave is undesirable, and its amplitude should be minimized.

The center frequency of the last, or apical, cochlear stage is given by \( \omega_{c,\text{min}} = \omega_c(0) \exp(-N/N_{\text{inst}}) \), where \( N \) is the total number of stages. In order to reduce reflections from the apex the transmission line must be terminated with an impedance-matched load. We found that a termination impedance consisting of a resistor \( R_t \) in series with an inductor \( L_t \) provides adequate matching over the frequency range of interest, namely \( 0 < \omega < \omega_{c,\text{min}} \). We use \( R_t = Z_{\text{init}} \), which provides a match at frequencies much smaller than \( \omega_{c,\text{min}} \). We also make the magnitude of \( L_t \)’s impedance at \( \omega_{c,\text{min}} \) equal to \( Z_{\text{inf}} \), which provides a match at frequencies comparable to \( \omega_{c,\text{min}} \). Thus, \( L_t \) is given by

\[ L_t = \frac{Z_{\text{inf}}}{\omega_{c,\text{min}}} = \frac{Z_{\text{inf}} \exp(N/N_{\text{inst}})}{\omega_c(0)}. \]  

(18)

In order for our lumped transmission line to closely approximate the original continuous line each stage should only change the phase of \( \text{TF}, i.e., \int_0^{s_n} k_n(s') ds' \), by a small amount. If this condition is not met the spatial discretization becomes too coarse, resulting in unwanted inter-stage reflections that show up as secondary peaks in the cochlear TF. In order to avoid such reflections, we should have

\[ \left| \frac{\Delta s_n \times k_n}{I(0)} \right| \ll 1 \Rightarrow \left| \frac{\Delta x \times k_n}{N_{\text{inst}}} \right| \ll 1 \]  

(19)

where \( \Delta s_n \) is the change in \( s_n \) due to a single stage, and we have used the fact that \( ds_n/dx = s_n/I \). Thus, inter-stage reflections increase as \( |s_n| = \omega_c(x) \), the ratio of the input frequency to the best frequency at that location, increases. In other words, a fixed-frequency input tone will suffer increasing reflections as it propagates, since \( \omega_c(x) \) decreases exponentially with increasing \( x \).

For a given value of \( s_n \), inter-stage reflections can be reduced by reducing \( |k_n| \) and increasing \( N_{\text{inst}} \). However, signal gain, i.e., |TF|, increases with \( |k_n| \), as may be seen from (17). On the other hand increasing \( N_{\text{inst}} \) is undesirable because of increased chip area, power consumption, and output noise. The designer must compromise between these conflicting performance requirements.

By substituting \( k_n = N_{\text{inst}} \sqrt{Z_{\text{inf}} Y_n}/s_n \) and using the known values of \( Z_{\text{inf}} \) and \( Y_n \), the no-reflection condition in (19) can be rewritten as

\[ \sqrt{Q_{\text{line}}} \left| s_n \sqrt{s_n^2 + \mu_{\text{SNR}}/Q} + \mu^2 \right| / (s_n^2 + 2s_n + 1) \ll 1. \]  

(20)

Since the values of \( \mu, Q \) and \( d \) are fixed, we must reduce \( Q_{\text{line}} \) to reduce inter-stage reflections. The quantity \( Q_{\text{line}} \) has a simple physical interpretation: it is the ratio of the amount of reactive energy stored within each stage, which is given by \( L/Q^2/2 \), to the energy transferred per cycle (i.e., in a time \( 1/\omega_c(0) \)) to the other stages. The latter quantity is given by \( Z_{\text{inf}} Q^2/(2\omega_c(0)) \), where \( I \) is the current along the line. Using (12), we can also rewrite \( Q_{\text{line}} \) in the suggestive form

\[ Q_{\text{line}} = \frac{2\omega_c(0)}{\omega_{\text{cut-off}}(0)}. \]  

(21)

Here \( \omega_{\text{cut-off}}(0) = 2\sqrt{L_{\text{inf}} C_{\text{inf}}} \) is the cutoff frequency of the lumped transmission line. Wave propagation on lumped lines is only possible at frequencies less than the cutoff frequency.

B. Unidirectional Cochlear Model

In the biological cochlea, backward wave propagation is relatively unimportant except for the production of otoacoustic emissions [11]. If we ignore such waves, the bidirectional transmission line can be simplified into a cascade of unidirectional filters. We refer to this architecture as the unidirectional RF cochlea.

The transfer functions \( H(s_n) \) for filters in the unidirectional cochlea can be derived from a WKB-type solution of the wave equation by making a series of further approximations [24], [30]. The essence of cochlear operation is collective amplification, as exemplified by the exponential part of the transfer function shown in (17). For simplicity, therefore, we ignore the pre-
exponential terms. The reflected wave is also neglected, making the
structure unidirectional. The exponential term is modeled by
breaking up the integral, which extends from 0 to \( s_n \), into small
parts extending from \( s_{i-1} \) to \( s_i \), where \( i \) is an integer:

\[
\exp \left( - \int_0^{s_n} k_n ds \right) = \prod_i \exp \left( - \int_{s_{i-1}}^{s_i} k_n ds \right) \\
= \prod_i H_i. \tag{22}
\]

We note that the expression above looks like the transfer func-
tion of a cascade of unidirectional filters with transfer functions
\( H_i \). We assume that each filter models the action of a piece of
transmission line \( \Delta x \) long. Thus, the \( i \)th filter models the piece
of line between \( x = (i - 1)\Delta x \) and \( x = i\Delta x \). By using the
definition of \( s_n \), we have

\[
s_i = \frac{j\omega}{\omega_c(0)\exp(-i\Delta x/I)} = s_0 \exp(i/N_{nat}) \tag{23}
\]

where \( s_0 = j\omega/\omega_c(0) \). Thus, the values of \( s_i \) increase ex-
ponentially, i.e., proportional to \( \exp(i/N_{nat}) \). In other words, we
have \( N_{nat} \) filters per e-fold in frequency. Now define \( \Delta s_i = s_i - s_{i-1} \). If \( N_{nat} \) is large enough, we may assume that \( k_n \) re-
mains approximately constant between \( s_i \) and \( s_{i-1} \). Therefore,
the integral that defines \( H_i \) can be simplified to

\[
H_i \approx \exp(-\Delta s_i \times k_n). \tag{24}
\]

If \( N_{nat} \gg 1, |\Delta s_i \times k_n| \ll 1 \) and each transfer function can
be approximated by using the identity \( \exp(-x) \approx 1/(1 + x) \)
since \( |x| \ll 1 \). Also, we may write \( \Delta s_i \approx (\Delta x)(ds_n/dx) = \\
s_i/N_{nat} \). Therefore, \( H_i \) is given by

\[
H_i \approx \frac{1}{1 + s_i k_n(s_i)^N_{nat}}. \tag{25}
\]

We see that each transfer function is only a function of \( s_i \),
which scales exponentially along the cascade, and \( N_{nat} \), which
is constant, but can differ from its value in the bidirectional
cochlea. Therefore, the transfer functions are simply frequency-
scaled versions of each other and we can represent all of them
using the single normalized frequency variable \( s_n \). By substi-
tuting in \( k_n = N_{nat}\sqrt{Z_n Y_n}/s_n \), we get the following nor-
malized transfer function:

\[
H_n(s_n) = \frac{1}{1 + \sqrt{Z_n Y_n}}. \tag{26}
\]

In order to make \( H_n(s_n) \) rational, we choose \( Q = 0.5 \) in (9).
This choice makes \( Z_n Y_n \) a perfect square, and \( H_n(s_n) \) is given by

\[
H_n(s_n) = \frac{s_n^2 + 2ds_n + 1}{(1 + \sqrt{Q_{line}/\mu})s_n^2 + (2d + \sqrt{Q_{line}})s_n + 1} \tag{27}
\]

where \( Q_{line} = \omega_c(0)L_0/Z_0 \), as in the bidirectional cochlea.
We used the following parameter values in our unidirectional
cochlea design: \( d = 0.1, \mu = 0.3 \) and \( Q_{line} = 0.5 \) [24].
Our filter TF is shown in Fig. 5(a) and (b). Since it contains
a pair of poles and a pair of complex zeros, it differs from the
all-pole TF’s previously used to build audio-frequency silicon
cochleas [1], [18]. In addition to reducing group delay, the figure
shows that the zeros also result in an asymmetric frequency re-
response close to the peak of the TF, with a sharper drop-off on
the high-frequency side that increases the frequency resolution
of the cochlear TFs. The filter transfer function actually imple-
mented on-chip included an additional high-frequency zero and
two additional high-frequency poles because they made the cir-
cuit significantly easier to design. These additional poles and
zeros do not have a significant effect on the cochlear transfer
function.

IV. CIRCUIT DESIGN

A. Bidirectional Cochlea

Equation (9) shows that the BM admittance \( Y \) must tend to
zero as \( s_n \to \infty \). However, integrated circuits contain par-
sitic capacitances that, at high frequencies, become large admit-
tances in parallel with \( Y \). A more robust design is obtained by
reversing the mapping between mechanical and electrical do-
 mains, i.e., representing pressure \( P \) by current \( I \), and volume
velocity $U$ by voltage $V$. This new mapping transforms impedances to admittances and vice versa, so we get the transmission line structure shown in Fig. 6, where $Z'_n = Y_n Q_{line}$ and $Y'_n = Z_n/Q_{line}$. The output variable changes from the shunt current $dI/dx$ to the voltage across the series impedances, i.e., $V_{out} = (\Delta x) (dV/dx)/V(0)$. Note that parasitic shunt capacitances can now be absorbed into the line. Another advantage of this design is that the output, being the difference in voltage between two nodes, is resistant to unwanted common-mode signals on the ground node. The wave number is unchanged and the cochlear TFs have the same frequency dependence as before. However, impedances and admittances are interchanged, so the series $R-L$ termination network becomes a parallel $R-C$ network. We used the following parameter values in our bidirectional cochlear implementation: $\omega_c(0) = 2\pi \times 10 \times 10^9$ rad/s, $C(0) = 70$ fF, $N_{lat} = 20$, $Z_0 = 225\ \Omega$, $Q_{line} = 0.05$ and $Z_{in} = 50\ \Omega$.

For the realistic parameter values used to draw Fig. 4(a), the series impedance $Z'_n$ is not physically realizable using only passive elements. In fact, it needs at least two resistances, one of which must be negative to pump current into the traveling wave in regions basal of the peak and increase gain. The second resistance $R_2$ must be positive for overall stability. A simplified version of our stage design is shown in Fig. 7. Each $Z'_n$ consists of two resonators that are coupled both inductively and capacitively.

At positions far before the peak the negative resistance $R_1$ cannot pump energy into the traveling wave, since $Z'_n$ is dominated by the inductor $L_2$. Any parasitic series resistance in $L_2$ now absorbs energy from the wave, causing it to attenuate. An additional negative resistance, $R_{LL}$, in parallel with the shunt admittance $C_3$ is used to cancel such attenuation.

A more complete circuit diagram of our implementation of a single bidirectional cochlear stage is shown in Fig. 8. The DC voltage on the line (i.e., the DC value of $V_1$ and $V_2$ for every stage) is determined by a low-frequency negative feedback loop that sets $V_P$ to an appropriate value. The loop, which runs continuously, uses an integrator to sense the DC line voltage and sets it equal to a reference voltage, normally $V_{DD}/2$. It does not interfere with normal cochlear operation because it has very low bandwidth.

A cross-coupled pair of nMOS transistors, $M_1$ and $M_2$, creates the negative resistance $R_1$. The bias current $I_B$ through the pair is set by the control voltage $V_{FB}$. The impedance produced by the cross-coupled pair between $V_1$ and $V_2$ consists of a resistance $R_1 = -2/g_{m}$ in parallel with a capacitance $C_{par} = C_{gs}/2+2C_{gd}$, where $g_m$, the small signal transconductance, is an increasing function of $I_{B}$, and $C_{gs}$ and $C_{gd}$ are the gate-source and gate-drain capacitances, respectively. An important advantage of this topology is that $C_{par}$ can be absorbed into $C_3$.

The low-frequency line loss cancellation network is a single-ended negative resistor $R_{LL}$, that is created in two stages. The voltage at $V_2$ is first amplified by a common-source amplifier. The output of this amplifier controls a current source, $M_4$, that can sink or source current from $V_2$. Because of the sign inversion produced by the amplifier, $M_4$ pushes current into the node when the voltage on it rises (and vice-versa) thereby creating a negative resistance of value $-1/(g_{mn3}R_B)$, where $g_{mn3}$ is the transconductance of $M_4$ and $M_5$ (assumed equal). The value of $g_{mn3}$, and thus $R_{LL}$, is set by the bias voltage $V_{FB}$. The value of $C_B$ is made large enough for the pole frequency $g_{mn3}/C_B$ to be much smaller than the center frequency at the location of interest, allowing the amplifier to reject the DC value of $V_2$ and only respond to RF (i.e., have a highpass characteristic). Without this loss-cancellation network, low frequencies would be attenuated by a factor $\alpha = 1 - R_2/(R_2 + Z_{in})$ at every stage, where $R_2$ is the parasitic series resistance of $L_2$ (not drawn). With $Z_{in} = 50\ \Omega$ by design and a typical $R_2 = 5\ \Omega$, signals that peak at the end of the cochlea (after 50 stages) would be attenuated by a factor of about $\alpha^{20} \approx 10^{-2}$ (40 dB) before reaching the apex.

The output voltages $V_{out}(n)$ are pre-amplified before their envelopes are detected and read out. Each pre-amplifier is a two stage, resistively-loaded, common source differential amplifier, with shunt-peaking in the early stages to increase the bandwidth and a voltage gain of approximately $A_{pre} = 16$ dB. Each envelope detector (ED) uses a diode-connected transistor for rectification and has a dead zone, for small signals, that is approximately equal to $\phi_T/\kappa$, the linear range of the transistor. Here $\phi_T$ is the thermal voltage and $\kappa$ is the sub-threshold constant. The preamplifiers reduce the input-referred dead-zone by a factor of $A_{pre}$, resulting in a detection threshold of $\phi_T/(\kappa A_{pre}) \approx 5.5\ mV_{pp}$.

B. Unidirectional Cochlea

A simplified circuit diagram of our implementation of a single unidirectional cochlea filter is shown on the left-hand side of Fig. 9. Each filter, like in the bidirectional version, consists of two resonators that are coupled both inductively and capacitively. The transistor provides active gain and buffering. This topology is efficient because it uses a single transistor while also allowing parasitic capacitances associated with $L_1$ and $L_2$ to be absorbed into $C_1$, $C_2$, and $C_3$.

A more detailed schematic of the filter is shown on the right-hand side of Fig. 9. The first important change from the simplified circuit shown on the left is that the resistor $R_1$ has been realized with an active element. The resistance seen looking into the source of the cascode transistor $M_1$ is given by $1/g_{m1}$, where
resistive components that are parasitic and, because $R_2$, the parasitic series resistance of $L_2$, $R_3$, and $R_4$, in order from the power supply, eliminating $V_{out}(n)$ with $V_{in}(n-1)$. In order to prevent $V_{in}(n-1)$ and $V_{in}(n)$. By implementing $M_3$ that is somewhat $M_4$, was not actually implemented on the current chip (see the text for an explanation).

$g_{m1}$ is the small-signal transconductance of $M_1$. To this resistance we must add $R_{s1}$, the parasitic series resistance of $L_1$, i.e., we have $R_1 = R_{s1} + 1/g_{m1}$. By implementing $R_1$ with a transistor we isolate $L_1$ from the power supply, eliminating the effect of parasitic inductances present there. The high-pass filter formed by $C_3$ and $R_3$ is designed to decouple the DC operating points of individual stages but act as a short at RF. At “low” frequencies (lower than the center frequency of the stage, but higher than the cut-in frequency of $C_3$ and $R_3$), the voltage gain of the filter is given by

$$TF(\omega_n \ll 1) = \frac{R_{s1} + 1/g_{m1}}{g_{m2}} \left( \frac{g_{m2}}{g_{m1}R_{s2} + 1} \right).$$

(28)

Here $\omega_n = \text{Im}(s_n)$, $g_{m2}$ is the transconductance of $M_2$ and $R_{s2}$ is the parasitic series resistance of $L_2$. In order to prevent low-frequency signals from either attenuating or blowing up as they propagate down the cascade we need $TF(\omega_n \ll 1)$ to be as close to 1 as possible. Assume for now that $M_5$ carries no bias current. In that case $g_{m1} \approx g_{m2}$, because $M_1$ and $M_2$ share the same bias current and were designed to have the same geometry. Also, $R_{s1}$ and $R_{s2}$ are parasitic components that are much smaller than $1/g_{m1}$ and $1/g_{m2}$, so $g_{m1}R_{s1} \ll 1$ and $g_{m2}R_{s2} \ll 1$. As a result, $TF(\omega_n \ll 1) \approx g_{m2}/g_{m1} = 1$, as required.

However, the equation above is only approximate. Since the inductor $L_1$ is in series with a large resistance, i.e., $1/g_{m1}$, it does not need to have a high quality factor. Therefore, we designed $L_1$ to have higher series resistance than $L_2$ in order to save layout area, i.e., $R_{s1} > R_{s2}$. Therefore, $g_{m1}R_{s1} > g_{m2}R_{s2}$, and we get a value of $TF(\omega_n \ll 1)$ that is somewhat $> 1$. 

Fig. 7. Simplified bidirectional cochlea circuit diagram.

Fig. 8. A more detailed circuit diagram of a single bidirectional cochlea stage.

Fig. 9. A circuit diagram of a single unidirectional cochlea filter: simplified version on the left, more detailed implementation on the right The transistor $M_4$ was not actually implemented on the current chip (see the text for an explanation).
The voltage $V_{\text{gain}^-}$ sets the current through the transistor $M_3$. By increasing $V_{\text{gain}^-}$, we can make $M_1$ carry more current than $M_2$, thus making $g_{m1} > g_{m2}$ and lowering $TF(\omega_\text{n} \ll 1)$. In order to set this low-frequency gain exactly equal to 1 we used a feedback loop. An on-chip oscillator running at 22 MHz continually injects a small calibration tone into the cascade. This signal does not interfere significantly with normal cochlear operation since its frequency is much lower than the lowest analysis frequency (600 MHz). The feedback loop uses an integrator to adjust the voltage $V_{\text{gain}^-}$ until the amplitudes of the calibration signal at the beginning and end of the cascade are equal to each other, thus ensuring that the overall low frequency gain is exactly 1.

Experimentally, we found that the gain of the filters was $< 1$ even with $V_{\text{gain}^-} = 0$. However, the loop as designed could only decrease the gain further by increasing $V_{\text{gain}^-}$ and the current through $M_3$. The most likely reason for the lowered gain is poorly-modeled parasitic resistances and inductances on the ground node, which increase the effective value of $R_{gs}$.

A simple improvement, to be made in future iterations, is to modify the feedback loop so that it can both add and subtract current from $M_2$. A simple way to do this is by adding the pMOS transistor $M_4$ (see Fig. 9). We can now increase the gain by lowering $V_{\text{gain}^+}$, which increases the DC current through $M_4$, thus causing $g_{m2}$ to increase without affecting $g_{m1}$.

The bias voltage $V_{\text{ref}}$ sets the value of $g_{m2}$ and $g_{m1}$. The amount of peaking, or quality factor of each stage is approximately $g_{m1}\sqrt{L_1/C_1}$, so we can control the sharpness of the cochlear transfer functions by changing $g_{m1}$ via $V_{\text{ref}}$, which is set by the feedback loop shown in Fig. 10. Consider the amplifier formed by $M_2$, which is a replica of the transistor $M_2$ within the filter stages, and $R_L$. The loop measures input and output amplitudes and adjusts $V_{\text{ref}}$ until this amplifier has a gain of 1 at the oscillator frequency (22 MHz). This gain is approximately $g_{m2}\text{eff}R_L$, where $g_{m2}\text{eff} = g_{m2}/(g_{m2}R_2 + 1)$ and $R_2$ is designed to be equal to $R_{gs}$. Thus, the loop sets $g_{m2}\text{eff} = 1/R_L$, and by adjusting $R_L$ with a resistive DAC, we can control the peak gain, frequency resolution and power consumption of the cochlea. The switch and monostable (one-shot) resets $V_{\text{ref}}$ if it exceeds a reference value $V_{\text{max}}$, thus ensuring that the loop does not get stuck at the wrong operating point. This precaution is necessary because the relationship between $V_{\text{ref}}$ and gain is not monotonic: for very high values of $V_{\text{ref}}$, the gain drops because the transistor $M_2$ comes out of saturation.

The envelope detectors were based on diode-connected transistors, and produce pseudo-differential outputs. As in the bidirectional cochlea, their effective dead-zone of $\phi_T/k$ was reduced by using pre-amplifiers. The amplifiers, shown in Fig. 11(a), were two-stage, resistively loaded, common-source designs with a total gain of $\approx 16$ dB; in the first few filters they were inductively shunt-peaked to increase bandwidth. The bias current was set using a current source at the transistor’s source terminal that was bypassed at RF by the capacitor $C_{\text{lp}}$, thus creating a high-pass characteristic. Since the filter outputs themselves are low-pass, the preamplifier outputs are bandpass in nature, which improves their rejection of large, low-frequency signals.

The chip contained a broadband, low-noise amplifier (LNA) at its input (high-frequency end). The LNA, shown in Fig. 11(b), used a common-gate topology with inductive shunt peaking. It had a gain of $\approx 10$ dB and was designed to provide a resistive input impedance of $R_{\text{in}} = 50\Omega$. The frequency response of the LNA was high-pass, with a cut-in frequency of $1/(2\pi C_{\text{in}}R_{\text{in}})$. Chip parameters like $R_L$ and pre-amplifier and LNA bias currents were set by DACs. DAC values were programmed via a three-pin serial interface.

C. Passive Network Synthesis

All circuits were designed in the 8-metal UMC 0.13 $\mu$m standard CMOS process. Element values in the passive networks that realize $Z_n^*$ and $H_n$ were found by a numerical optimization routine written using Mathematica (Wolfram Research, Champaign, IL). The routine accepts a given network topology as input and finds a set of component values $(R, L, C, M)$.

![Fig. 10. Feedback loop used to set the bias voltage $V_{\text{ref}}$.](image-url)
that realizes the symbolically-specified, rational driving-point impedance or transfer function. Since network synthesis is, in general, a one-to-many problem, the routine finds one of the infinite set of possible solutions. This set can be restricted by imposing additional conditions on the component values. For example, we restricted the sizes of the two inductors in the transformer to be within 20% of each other. This condition allows similarly-sized coils to be used to realize them, maximizing coupling $k = M/\sqrt{L_1L_2}$ for a given layout area. The following impedance and frequency normalized element values were produced by the routine:

- $Z_n^b$ in the bidirectional cochlea: $L_1 = 0.88 \, \text{H}$, $L_2 = 0.61 \, \text{H}$, $M = 0.50 \, \text{H}$, $C_1 = 0.52 \, \text{F}$, $C_2 = 0.60 \, \text{F}$, $C_C = 2.62 \, \text{F}$, $R_1 = -1.3 \, \Omega$ and $R_2 = 1.79 \, \Omega$.
- $H_n^b$ in the unidirectional cochlea: $L_1 = 0.76 \, \text{H}$, $L_2 = 0.60 \, \text{H}$, $M = 0.61 \, \text{H}$, $C_1 = 0.81 \, \text{F}$, $C_2 = 1.47 \, \text{F}$, $C_C = 0.64 \, \text{F}$, $1/g_m = 0.53 \, \Omega$, $R_1 = 0.63 \, \Omega$, $R_2 = 0.11 \, \Omega$.

These normalized values were scaled with $Z_0$ and $\omega_c(i)$ for implementation. Optimized physical design of the magnetic components (inductors and transformers) was important for realizing the whole system. Details may be found in the Appendix. Capacitors were either of the vertical-field, parallel-plate type or the interleaved horizontal/fringing-field type. In this process the latter has higher capacitance density, which is desirable for minimizing chip area, but also somewhat higher parasitic capacitances to the substrate.

V. MEASUREMENTS

Each cochlea chip was wire-bonded to a printed circuit board for testing. Because of the limited number of pins available, output voltages from the ED present inside every stage were time-multiplexed onto a single bus using a token-passing circuit. The voltages were digitized and captured using a digital oscilloscope and custom software written in LabVIEW (National Instruments, Austin, TX). Further post-processing was performed using MATLAB. At a scan rate of 10 kHz for each channel, we estimate that our measurement noise floor (set by quantization noise from the oscilloscope) is approximately $35 \, \mu\text{V}$ (rms), resulting in a displayed average noise envelope of $100 \, \mu\text{V}$ (80 dBV). This value is significantly lower than the measured noise level, which is set by output noise from the circuit.

Fig. 12 shows die photographs of both bidirectional and unidirectional RF cochlea chips. In both cases the line or cascade was arranged such that it spiraled inward from the input terminal to save space, in a manner reminiscent of the biological cochlea. Fig. 13 shows the measured input reflection coefficient, $[S_{11}]$, of both the bidirectional and unidirectional chips. The matching bandwidth, defined as the frequency range over which $|S_{11}| < -8 \, \text{dB}$, was DC to 7.2 GHz for the former and 400 MHz to 3.6 GHz for the latter. The low-frequency limit in the unidirectional case was set by the cut-in frequency of the common-gate LNA. Matching at high frequencies was limited by chip packaging. Packages attenuate high frequency signals because of bond-wire inductances and bond-pad capacitances, which together form low-pass filters.

The bidirectional chip contained $N = 50$ stages with $N_{\text{int}} = 24$. The values of $L_1$ and $L_2$ ranged from 1 nH to 12 nH. Fig. 14
Fig. 13. Measured input reflection coefficients of the bidirectional and unidirectional cochlea chips.

Fig. 14. Bidirectional cochlea spatial responses. Output voltage amplitudes were measured from each stage at the following power levels: −30, −20, −10, and 0 dBm.

Fig. 15. Spatial responses of the bidirectional RF cochlea to exponentially-spaced input frequencies varying between 1 GHz and 8 GHz. The input power level was fixed at −10 dBm.

Fig. 16. Spatial responses of the bidirectional RF cochlea at various frequencies obtained while varying the value of the active element within each stage. The bias voltage $V_B$ that sets this negative resistance $R_L$ was increased from 0.56 V to 0.67 V in 10 mV steps.

Fig. 17 shows spatial responses of the bidirectional cochlea at −10 dB input level for various values of the line loss cancellation resistance $R_{LL}$. The value of $R_{LL}$ can be varied by changing the bias voltage $V_{DB}$. We see that a significant amount of line loss can be cancelled by increasing $V_{DB}$, which
Fig. 17. Spatial responses of the bidirectional RF cochlea at various frequencies obtained while varying the value of the series loss cancellation within each stage. The bias voltage $V_{bias}$ that sets this negative resistance $R_{LL}$ was increased from 0.40 V to 0.58 V in 20 mV steps.

Fig. 18. Measured compression curves of the bidirectional RF cochlea. The spatial location was fixed at the point where maximum response was obtained for $f_{max} = 5.3$ GHz, and the response to frequencies below $f_{max}$ was measured at several power levels.

Fig. 19. Measured response of the bidirectional RF cochlea to two simultaneously applied input frequencies. One input was held fixed at 2.4 GHz while the other was increased exponentially from 1 GHz to 8 GHz (left to right in the figure). The power level of both inputs was held fixed at $-10$ dBm.

Fig. 19 shows a two-tone response: here two input frequencies were simultaneously fed into the bidirectional cochlea. One tone was held fixed at 2.4 GHz, while the other was swept exponentially with time. The cochlear outputs were monitored as a function of time and plotted in the figure. As expected, the spatial response due to the second tone moves linearly with time, while that due to the first remains fixed. Both tones had equal input amplitudes ($-10$ dBm). Improvements in frequency resolution, especially in the presence of noise, can be obtained by using the phase information, such as temporal correlations between stages, present within cochlear transfer functions [33], [34].

Our unidirectional cochlea chip contained $N = 51$ stages with $N_{int} = 16$. Spatial responses were broadly similar to those obtained from the bidirectional cochlea, but secondary peaks due to inter-stage reflections were absent because of the unidirectional nature of the cascade. This property allows a lower value of $N_{int}$ to be used, which reduces noise, power consumption and chip area at the cost of frequency resolution. Our usable frequency range is between 600 MHz and 6 GHz. The peak voltage gain and output noise are both higher for this cochlea, resulting in better input-referred sensitivity (approximately $-80$ dBm over the “best octave”, 2–4 GHz).

Fig. 20 shows spatial responses of the unidirectional cochlea to three input frequencies and four power levels. The frequency-to-space transform is clearly visible, as is gain compression at high input power levels. The low-frequency gain of each cochlear stage was slightly less than 1 and could not be increased, for reasons described in Section IV.B. As a result, as the input frequency decreased the peak gain of the cochlear transfer function increased, as expected, but then decreased instead of saturating to a constant value. This behavior explains why intermediate input frequencies, such as the 2.4 GHz tone
in Fig. 20, have the highest peak gains and display the most gain compression.

Fig. 21 shows that we can control the peak gain of the cochlear transfer functions by changing the value of $R_L$, the load resistor shown in Fig. 10. The figure shows spatial responses at 2 and 4 GHz for different values of $R_L = 1k\Omega D$, where $D$ is the digital code of the 5-bit DAC that sets $R_L$. In this case $D$ was increased from 11 to 16, decreasing $R_L$ from 91 $\Omega$ to 67 $\Omega$. The result is increased voltage gain. However, power consumption also goes up, because the transconductance of the transistors $M_1$ and $M_2$ inside each filter must increase to keep the gain $g_{m2,eff}R_L$ fixed at 1. In this case power consumption increased from 200 mW to 300 mW.

The performance of both cochleas is summarized in Table I. In the table, peak voltage gain refers to the gain experienced by small signals (no gain compression). In addition, the quoted dynamic range is for single input tones, with the maximum signal being set by gain compression, and the minimum signal by the input-referred noise floor. The presence of other tones will reduce dynamic range due to two-tone suppression, which is seen in the biological cochlea and also in our cochlea. Two-tone suppression is beneficial in recognizing dominant tones in noisy environments and has led to bio-inspired spectral-analysis algorithms that help improve hearing in noise for the deaf [35], [36].

Fig. 22 summarizes the frequency-to-place transform measured for both designs. Deviations from exponential scaling are visible at the low frequency end of the bidirectional design and are caused by the fact that our simple line-termination network cannot perfectly approximate the line impedance at all frequencies. A higher order termination network can be used to reduce this effect. Deviations from exponential scaling in the unidirectional design were mainly caused by gain compression, which makes it difficult to determine the location of the peak response.

VI. SUMMARY

We have described two real-time, on-chip spectrum analyzers that may be useful for power-and-hardware efficient front ends

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An electromagnetic simulator was used to create broadband frequency-domain models, i.e., two-port S-parameters, for each transformer [39]. Next, a model-order reduction routine available in our CAD software (SpectreRF, Cadence Design Systems, San Jose, CA) was used to create lumped equivalent circuit models, suitable for time-domain simulations, from the frequency-domain models. Finally, we wrote a MATLAB (The MathWorks, Natick, MA) program to automatically generate on-chip layouts for these optimal transformer geometries.

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REFERENCES


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